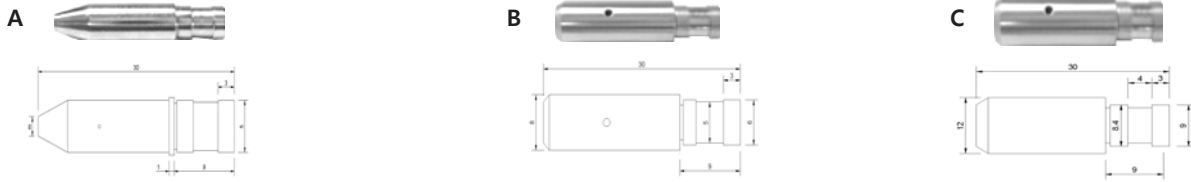
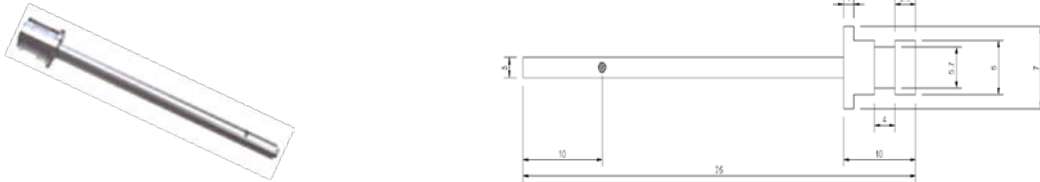


High speed drilling EDM

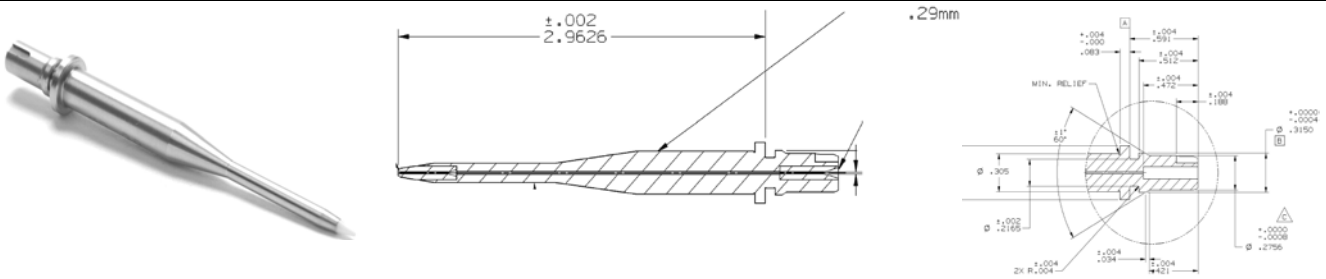
Standard dual-A, B, single-C type



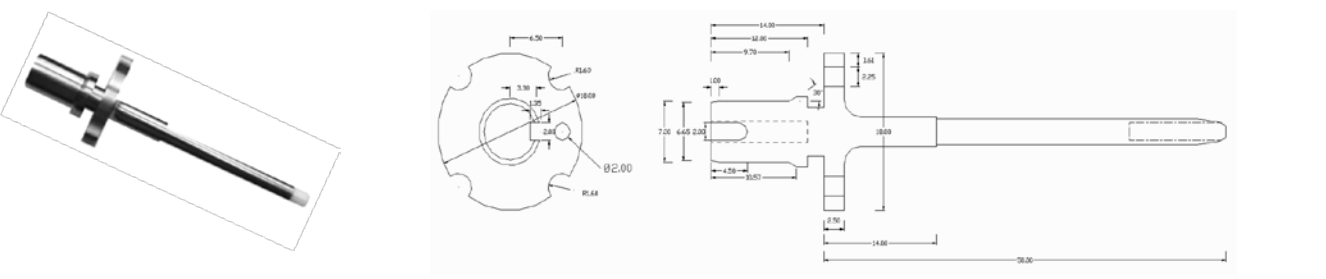
Special dual - L type



PW Noseguide type - Winbro's Amchem



TM Noseguide type - Winbro's Amchem



ACT type - ACT spark SD1 & Charmilles



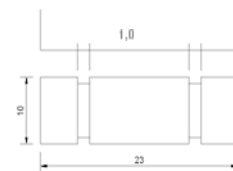
TSF type - Charmilles & Sodick



TSS type - Charmilles & Sodick



- A. Ceramic housing + Sapphire insert
- B. Ceramic housing + Ruby insert
- C. Stainless housing + Ceramic insert



High speed drilling EDM'guide

Type Size	Standard			Special L		Noseguide		ACT	TSF	TSS		
	A	B	C	L=75	L=80	PW	TM			A	B	C
0.10	○	△										
0.13	"	"										
0.15	"	"										
0.17	"	"										
0.20	"	"										
0.25	"	"				○	○	○	○	○	○	○
0.29	"	"				"	"	"	"	"	"	"
0.30	△	○		○	○	"	"	"	"	"	"	"
~	"	"		"	"	"	"	"	"	"	"	"
0.50	"	"		"	"	"	"	"	"	"	"	"
~	"	"		"	"	"	"	"	"	"	"	"
1.00	"	"		"	"	"	"	"	"	"	"	"
~	"	"		"	"	"	"	"	"	"	"	"
1.50	"	"		"	"	"	"	"	"	"	"	"
~	"	"		"	"	"	"	"	"	"	"	"
2.00	"	"		"	"	"	"	"	"	"	"	"
~	"	"		"	"	"	"	"	"	"	"	"
2.50	"	"		"	"	"	"	"	"	"	"	"
~	"	"		"	"	"	"	"	"	"	"	"
3.00	"	"		"	"	"	"	"	"	"	"	"
3.10			○									
~			"									
3.50			"									
~			"									
4.00			"									
4.10			"									
~			"									
4.50			"									
~			"									
5.00			"									
~			"									
5.50			"									
~			"									
6.00			"									



※ The other sizes are available upon request.

High speed drilling EDM

Chuck

Picture	Sedex Code	Original P/No.	Dimension	Position	Application
	CHK01		0.0 - 3.0mm		Internal pressure connector (Arbour)
	CHK02		0.0 - 3.0mm		External pressure connector (Arbour)
	CHK03		0.0 - 3.0mm		High speed drilling EDM Keyless chuck
	CHK04		0.0 - 3.0mm		High speed drilling EDM Keyless chuck / Dark color
	CHK05		0.3 - 3.0mm		High speed drilling EDM Steel chuck with T wrench
	CHK06		0.3 - 3.0mm		High speed drilling EDM SUS chuck with T wrench
	CHK07		0.3 - 3.0mm		High speed drilling EDM Chuck set with arbour & T wrench
	CHK08		0.3 - 3.0mm		High speed drilling EDM Chuck set with arbour & T wrench
	CHK09		0.0 - 3.0mm		High speed drilling EDM Keyless chuck set with arbour

Rubber Seal

Picture	Sedex Code	OD x H	ID of Seal	Application for Electrode tubes	Available
	RS080	Dia 8 x 6	No Hole	For all machine	○
	RS081	"	Dia 0.10	Dia 0.10 ~ 0.50	"
	RS082	"	Dia 0.50	Dia 0.50 ~ 1.00	"
	RS083	"	Dia 0.90	Dia 1.10 ~ 1.50	"
	RS084	"	Dia 1.30	Dia 1.60 ~ 2.00	"
	RS085	"	Dia 2.30	Dia 2.10 ~ 3.00	"
	RS086	"	Dia 3.20	Dia 3.10 ~ 4.00	"
	RS100	Dia 10 x 5.5	No Hole	For all machine	△
	RS101	"	Dia 0.10	Dia 0.10 ~ 0.50	"
	RS102	"	Dia 0.50	Dia 0.50 ~ 1.00	"
	RS103	"	Dia 0.90	Dia 1.10 ~ 1.50	"
	RS104	"	Dia 1.30	Dia 1.60 ~ 2.00	"
	RS105	"	Dia 2.30	Dia 2.10 ~ 3.00	"
	RS106	"	Dia 3.20	Dia 3.10 ~ 4.00	"